



SPECTRUM MEDICAL, INC

Surgical Date: _____

Rehab Start Date: _____

Softball Throwing Protocol

INTERVAL THROWING PROGRAM SOFTBALL - FASTPITCH PITCHERS

The interval throwing program is designed so that the athlete can achieve each individual level of throwing without pain or complication. The ITP should be supplemented with a weight training program and a flexibility program to maintain the athlete in a top physical condition. Weight training should be done on a throwing day and should emphasize high repetition with low weight as a maintenance program for the athlete. The athlete should be throwing every other day and using the day between for flexibility and rest. This program has been set up to minimize the risk for re-injury and emphasize pre-throwing warm-up, stretching, proper body and throwing mechanics, and the importance of weight training with the throwing athlete.

Baseline requirements of throwing include:

1. Clearance by the athlete's physician
2. Pain-free range of motion
3. Adequate muscle power
4. Adequate muscle resistance to fatigue

The athlete should warm-up by jogging, biking, or jumping rope to increase blood flow and increase the muscular flexibility. Following warm-up, stretching should be performed. Emphasis should be placed on proper throwing and body mechanics. The crow-hop method should be used to avoid stress to the throwing arm. The velocity of the throw is determined by the distance of the throw and the ball should only have enough speed to travel the appropriate distance. The athlete should begin with warm-up throws. The goal is to be able to throw the specified distance 75 times without pain.

During the recovery process the athlete may experience soreness and possibly a dull, aching sensation in the muscles and tendons. If the athlete experiences sharp pain, particularly in the joint, stop all throwing activity until the pain ceases and call the athlete's physician if pain continues.

This program is based on an individual thrower, and because all throwers will vary, there is no time for completion of the program. It is essential that the thrower complete each individual phase with the proper throwing and body mechanics and without an increase in pain. Once the phase has been completed, the athlete then progresses to the next phase. This sets up a progression that an individual goal is achieved prior to advancement instead of advancing at a specified time. This will greatly decrease the chance for re-injury and greatly increase the most adequate and safest route to return to competition.

"Begin each phase with warm-up throwing for 10 minutes and stretching"

"Rest 10 minutes between each set to avoid fatigue and loss of proper mechanics"



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30' PHASE (Delayed/Slowed Program Only)

Step 1

- Warm-up throwing
- 30' – 25 throws
- Rest for 15 minutes
- Warm-up throwing
- 30' – 25 throws

Step 2

- Warm-up throwing
- 30' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 30' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 30' – 25 throws

45' PHASE

Step 3

- Warm-up throwing
- 45' – 25 throws
- Rest for 15 minutes
- Warm-up throwing
- 45' – 25 throws

Step 4

- Warm-up throwing
- 45' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 45' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 45' – 25 throws

60' PHASE

Step 5

- Warm-up throwing
- 60' – 25 throws
- Rest for 15 minutes
- Warm-up throwing
- 60' – 25 throws

Step 6

- Warm-up throwing
- 60' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 60' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 60' – 25 throws

75' PHASE

Step 7

- Warm-up throwing
- 75' – 25 throws
- Rest for 15 minutes



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- Warm-up throwing
- 75' – 25 throws

Step 8

- Warm-up throwing
- 75' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 75' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 75' – 25 throws

90' PHASE

Step 9

- Warm-up throwing
- 90' – 25 throws
- Rest for 15 minutes
- Warm-up throwing
- 90' – 25 throws

Step 10

- Warm-up throwing
- 90' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 90' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 90' – 25 throws

120' PHASE

Step 11

- Warm-up throwing
- 120' – 25 throws
- Rest for 15 minutes
- Warm-up throwing
- 120' – 25 throws

Step 12

- Warm-up throwing
- 120' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 120' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- 120' – 25 throws
- Rest for 10 minutes
- Warm-up throwing
- Progressing from 90' to 60' – 15 throws

Step 13

- Begin throwing off the mound or return to respective position.
- Throwing program should be performed every other day, unless otherwise specified by your physician or rehabilitation specialist.



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THROWING FROM THE MOUND

After completion of the Interval Throwing Program (ITP) and the athlete can throw 180', 50 times without pain the athlete will be ready for throwing off the mound or return to their respective position.

(Use interval throwing to 120' phase as warm-up for the first 5 Steps)

*All throwing off of the mound should be done with the pitching coach or therapist present to assure proper mechanics.

Stage One -- Fastball Only

- Step 1:** Interval Throwing
15 throws off mound 50%
- Step 2:** Interval Throwing
30 throws off mound 50%
- Step 3:** Interval Throwing
45 throws off mound 50%
- Step 4:** Interval Throwing
60 throws off mound 50%
- Step 5:** Interval Throwing
70 throws off mound 50%
- Step 6:** 45 throws off mound 50%
30 throws off mound 75%
- Step 7:** 45 throws off mound 50%
30 throws off mound 75%
- Step 8:** 60 throws off mound 50%
60 throws off mound 75%

Stage Two: Fastballs Only

- Step 9:** 60 throws off mound 75%
15 throws in batting practice
- Step 10:** 50-60 throws off mound 75%
30 throws in batting practice
- Step 11:** 45-50 throws off mound 75%
45 throws in batting practice

Stage Three

- Step 12:** 30 throws off mound 75% warm-up
15 throws off mound 50% BEGIN BREAKING BALLS
45-60 throws in batting practice (fastball only)
- Step 13:** 30 throws off mound 75%
30 breaking balls 75%
30 throws in batting practice
- Step 14:** 30 throws off mound 75%
60-90 throws in batting practice (Gradually increase breaking balls)
- Step 15:** *Simulated game* – progressing by 15 throws per workout (Pitch Count)



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****However, the ASMI recommendations are used for softball due to the lack of research for pitch counts in softball.

Pitch Count and Other ASMI Recommendations

PITCH COUNTS

Age	Max Pitches/Game	Max Games/Week
8-10	52	2
11-12	68	2
13-14	76	2
15-16	91	2
17-18	106	2

RECOVERY TIMES (Pitches Thrown in Game)

Age	1 Day Rest	2 Day Rest	3 Day Rest	4 Day Rest
8-10	21	34	43	51
11-12	27	35	55	58
13-14	30	36	56	70
15-16	25	38	62	77
17-18	27	45	62	89